

Work Order ID 65276

January 10, 2011 1:28:12 PM



Page 1

Item ID: Nav Switching Panel

Accept



Setup Start



Revision ID:

Stop



Item Name: Nav Switching Panel -Eagle

Start Date: 1/10/11 Start Qty: 1.00



Cust Item ID:

Required Date: 1/14/11 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: CL

Date: 1/10/11

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

cut as per ORD file

2024 .063

BI-1-10

①

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

BI-1-10

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

Salvador

④

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 65276

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Start Date: 1/10/11 Start Qty: 1.00



Cust Item ID:

Required Date: 1/14/11 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: ST

0.00

Sent to Eagle
11/01/11



Packaging

Memo

0.00

Packaging

CY 11/01/11

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

No ARC

11/01/11

CY 11/01/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 65276



Parent Item: Nav Switching Panel



Parent Item Name: Nav Switching Panel -Eagle



Start Date: 1/10/11

Required Date: 1/14/11

Start Qty: 1.00

Required Qty: 1.00

Comments: Rev A 11.01.10 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M2024T3S.063		Purchased	No			100	sf	63.5000	0.073	0.073			
													
2024-T3 .063 sheet													

Bill 1-10

Location

Loc Qty

Loc Code

MAT22

63.5

114351

63.5

114351

①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order: 65276
Description: NAV. SWITCHING PANEL EAGLE		Part Number:
Inspection Dwg:	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☒ Prototype

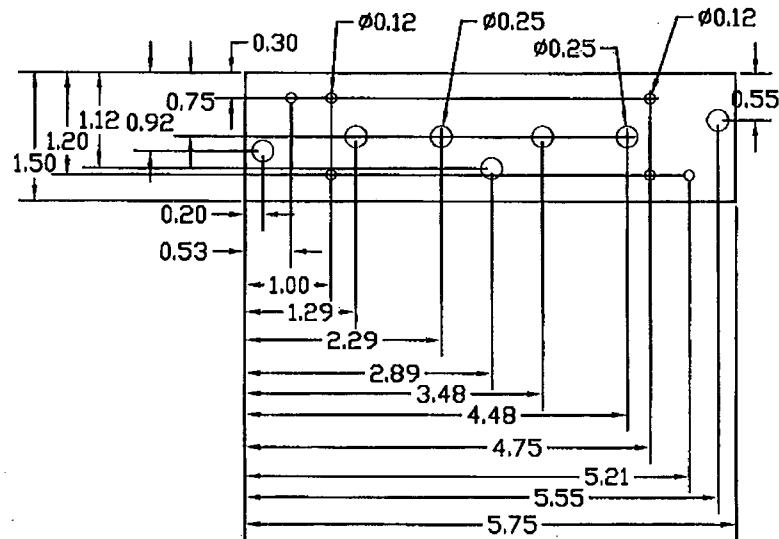
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø .12	+ .005 - .001	.122	X		V IB 02	
Ø .25	+ .006 - .001	.251	X		V	
.30	± .030	.297	X		V	
.55	± .030	.548	X		V	
.75	± .030	.75	X		V	
.92	± .030	.92	X		V	
1.12	± .030	1.12	X		V	
1.20	± .030	1.201	X		V	
1.50	± .030	1.503	X		V	
.20	± .030	.200	X		V	
.53	± .030	.525	X		V	
1.00	± .030	.995	X		V	
1.29	± .030	1.288	X		V	
2.29	± .030	2.292	X		V	
2.89	± .030	2.894	X		V	
3.48	± .030	3.480	X		V	
4.48	± .030	4.484	X		V	
4.75	± .030	4.756	X		V	
5.21	± .030	5.223	X		V	
5.55	± .030	5.555	X		V	
5.75	± .030	5.755	X		V	
.063	± .010	.061	X		V	

Measured by: IB
Date: 11-1-10

Audited by: J
Date: 11/01/10

Prototype Approval:
Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



C21110110
Q10. 65276

NOTE: USE 0.063 2024 ALUMINUM

NAV SWITCHING PANEL
REV.1 7/JAN/11